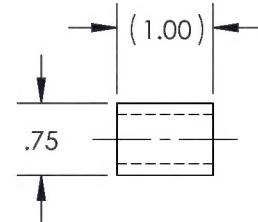
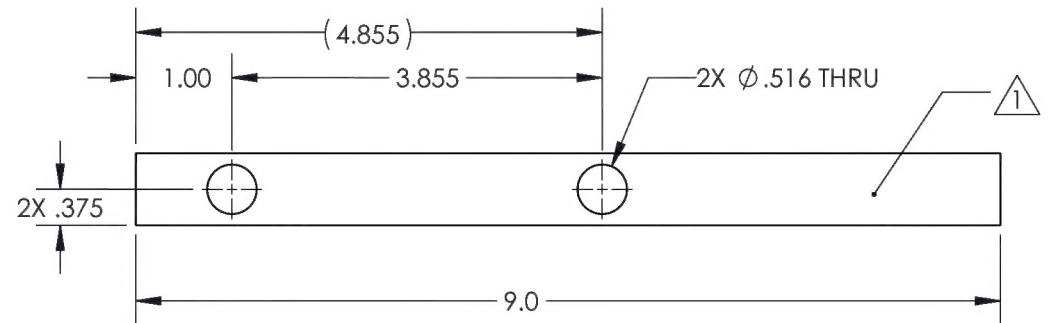
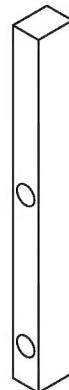


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	7/17/2013	CFS	
2	14-0096	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/29/2014	DJN	RW



NOTE:

△ MACHINE ENGRAVE BATCH NUMBER.



TITLE

STIFFENER 2 HOLE

DWG NO.

8NR-49

REV
2

MAT'L 4140

DRAWN BY: CANAM

D. Weil

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

HEAT RC 45-50

.XXX ± .005 FRACTIONS ± 1/32

FINISH CAD PLATE YELLOW

.XX ± .01 ANGLES ± 5°

.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45°

OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER

PLATING

SPEC QQ-P-416F, TYPE II, CLASS II

USED ON MODEL

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	1:2	DATE	12/1/1995	SHEET 1 OF 1
			8NR-49	1	STIFFENER 2 HOLE	4140	3/4 X 1 X 9-1/8					